

**Work Order ID 88046****\*88046\***

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Wednesday, July 25, 2012 2:41:56 PM

Item ID: D120-639-011

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Tungsten Carbide Wearplate

Start Date: 7/24/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 7/25/2012 Req'd Qty: 2.00

**\*2\***

Customer: CU-DAR001

Reference: RMA RA111390 - RETURN

Approvals:

Process Plan: MEDate: 12-07-25 Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9223	Rev A								
IIN-D120-639	Rev A								

100

0.00

**\*100\***

QC

Quality Control

Memo

0.00

INSPECT RA 111390 D120-639-011 X 2 B82820

KITS ARE COMPLETE

ADD PAPERWORK AND ID UNDER NEW BATCH NUMBER

110

Identify as per dwg & Stock Location: 61

0.00

**\*110\***

Packaging

Packaging

Memo

0.00

20 12/7/3050

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Item ID: D120-639-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Tungsten Carbide Wearplate

Stop **\*NS2\***

Start Date: 7/24/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 7/25/2012 Req'd Qty: 2.00

**\*2\***

Customer: CU-DAR001

Reference: RMA RA111390

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

**\*120\***

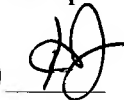
CHG002

QC

Memo

0.00

Quality Control

12/7/31   
ML5 12107130

# Picklist Print

Wednesday, July 25, 2012 2:41:55 PM

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Work Order ID: 88046

Parent Item: D120-639-011

Start Date: 7/24/2012

Required Date: 7/25/2012

Parent Item Name: Tungsten Carbide Wearplate

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP D 02.09.13 Re-format, Added MS27130-S30 KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D120-639-011 Tungsten Carbide Wearplate		Manufactured	No				Each	1.0000		2			

Location

Loc Qty

Loc Code

FG033

1

84620

1

2 X 82820 MF12-07-25

# **RA111390 D120-639-011**

## **B82820**

Received @ Dart July 19<sup>th</sup>, 2012  
Inspected @ Dart July 21<sup>st</sup>, 2012

Customer: ROTOTECH SERVICES INC.  
Customer Contact: ISAAC GRANDOS  
Shipped from: WEST PALM BEACH FL USA

### **Instructions for RA 111390 D120-639-011 B82820 CHG002**

- Kit complete
- Needs new PAPER WORK & LABELS
- Needs new BATCH #

**Time Estimate** = 1 HOUR ONLY (stores)

**Departments Required:** Stores (restocking)

**Pictures Attached** = NO

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**